



Profile Feature	Pb-Free Assembly
Average ramp-up rate	~ 200°C/second
Heating rate during preheat	typical 1-2°/second max. 4°/second
Final preheat temperature	within 125°C of soldering temperature
Peak temperature T_p	260°C
Time within +0°C / -5°C of actual peak temperature	10 seconds
Ramp-down rate	5°C/second max.

All information given without liability. Our component layout is designed to the above shown profile. Nevertheless, an individual validation of the soldering behaviour in the customer's application is necessary. If you require further information, do not hesitate to contact our representatives.

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